



# Title: Design of a thermal process applied to hummus (chickpea) dip

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# Introduction

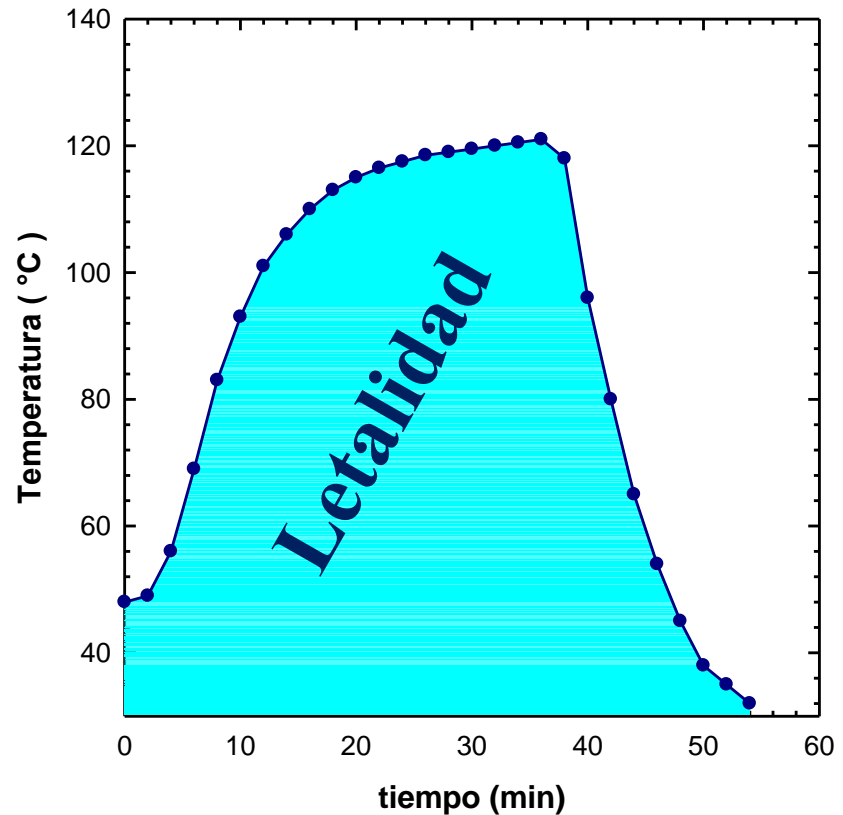
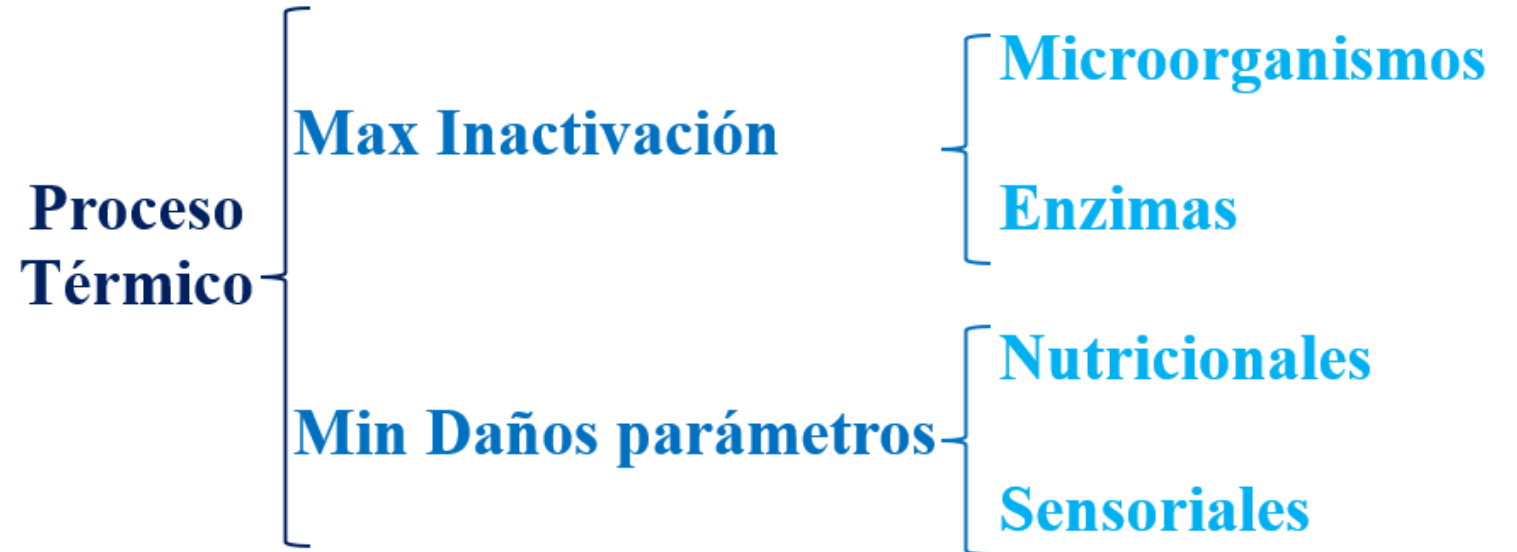


Figura 1. Curva de penetración de calor.



**Hummus** *Salmonella spp., Listeria monocytogenes*  
*y Escherichia coli*

# Methodology

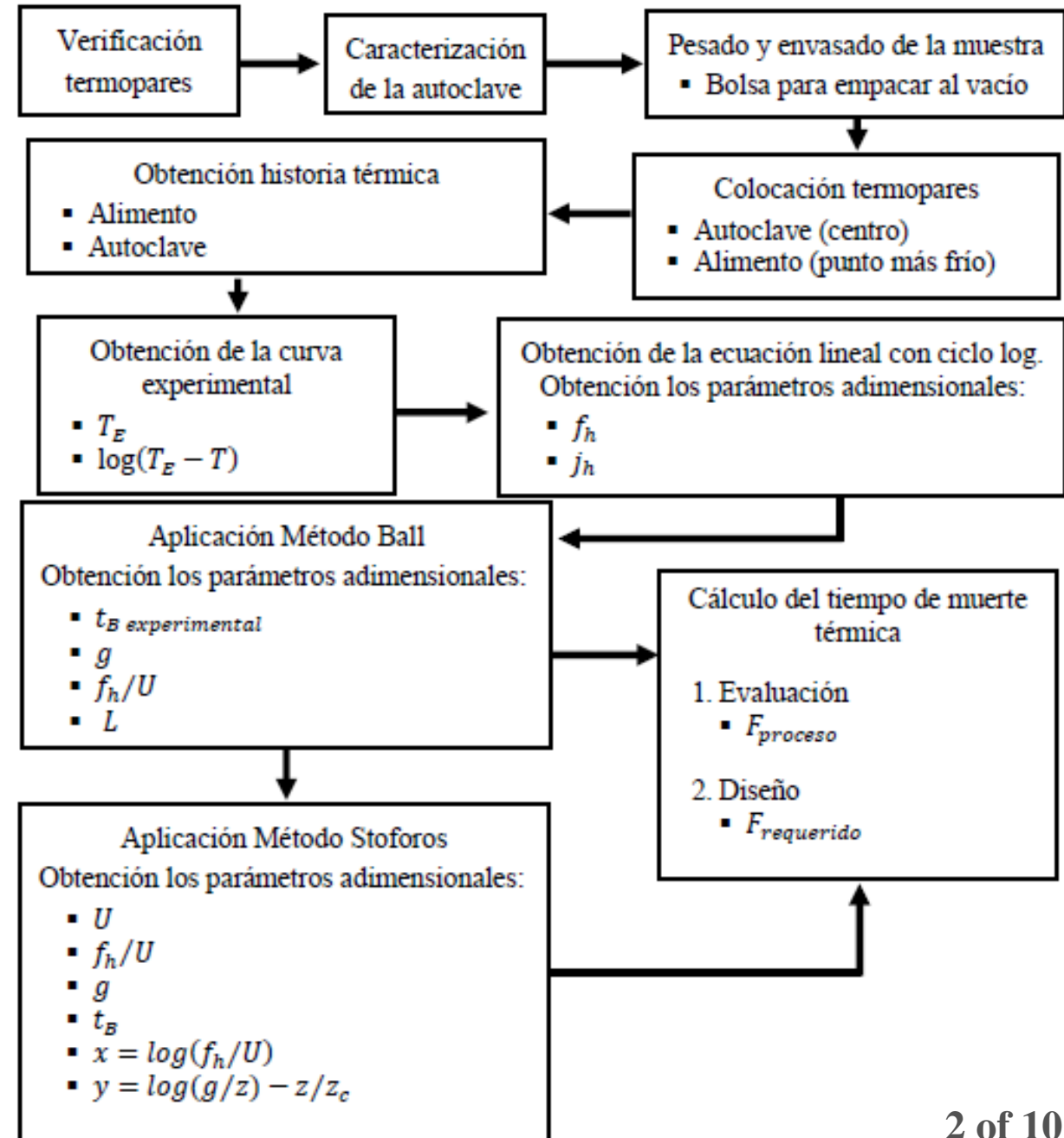


Figura 1. Metodología experimental

# Methodology

## Método Ball

$$j_h = \frac{T_E - T_{ip}}{T_E - T_0} \quad (1)$$

$$t_B = f_h[\log[j_h(T_E - T_0) - \log(g)]] \quad (2)$$

$$L = 10^{\frac{T_E - T_{ref}}{z}} \quad (3)$$

$$U = F_{proceso}/L \quad (4)$$

# Results

**Tabla 1. Parámetros del método de Ball para HN a diferentes tiempos de sostenimiento.**

<b>Tiempo (min)</b>	<b><math>T_E</math> (°C)</b>	<b><math>f_h</math> (min)</b>	<b><math>j_h</math> (min)</b>	<b><math>t_{B_{exp}}</math> (min)</b>	<b><math>g</math> (°C)</b>	<b><math>f_h/U</math></b>	<b><math>L</math> (min)</b>
3	120.0	5.0	0.5	10.8	0.33	1.1	0.78
5	119.9	4.9	0.6	12.6	0.15	0.8	0.76

Fuente de Consulta: Elaboración propia.

# Results

**Tabla 2. Parámetros método de Ball para hummus para la evaluación del proceso térmico.**

Parámetro	HN	HC	HA
$T_E$ (°C)	$121.1 \pm 0.7^a$	$121.3 \pm 0.3^a$	$121.4 \pm 0.3^a$
$f_h$ (min)	$8.4 \pm 1.2^a$	$7.6 \pm 0.3^b$	$9.5 \pm 1.8^c$
$j_h$ (min)	$1.6 \pm 0.5^a$	$1.2 \pm 0.3^b$	$0.9 \pm 0.6^c$
$t_{B_{exp}}$ (min)	$16.0 \pm 1.6^a$	$14.4 \pm 0.3^b$	$14.4 \pm 0.4^b$
$g$ (°C)	$1.7 \pm 0.6^a$	$1.5 \pm 0.2^a$	$2.1 \pm 0.4^b$
$f_h/U$	$2.5 \pm 0.6^a$	$2.4 \pm 0.2^a$	$3.8 \pm 1.2^b$
$L$ (min)	$1.0 \pm 0.1^a$	$1.1 \pm 0.1^a$	$1.1 \pm 0.1^a$

<sup>a-c</sup> Letras diferentes en la misma fila representan diferencia significativa ( $p < 0.05$ ).

Fuente de Consulta: Elaboración propia.

# Results

**Tabla 3. Parámetros del método de Ball para el diseño del proceso térmico.**

Microorganismo	Producto	$U$ (min)	$f_h/U$	$g$ (°C)	$t_B$ (min)
<u><i>Clostridium</i></u> <u><i>botulinum</i></u>	HN	$2.3 \pm 0.04^a$	$3.1 \pm 0.9^a$	$2.1 \pm 0.4^a$	$14.8 \pm 1.7^a$
	HC	$2.4 \pm 0.15^a$	$3.2 \pm 0.3^a$	$2.1 \pm 0.1^a$	$13.2 \pm 0.5^b$
	HA	$2.4 \pm 0.15^a$	$4.1 \pm 0.9^b$	$2.3 \pm 0.2^b$	$14.1 \pm 0.6^c$

a-c Letras diferentes entre columnas para cada microorganismo representan diferencia significativa ( $p < 0.05$ ).

Fuente de Consulta: Elaboración propia.



# Conclusions

- Se evaluó y diseñó un proceso térmico, empleando el Método de Ball.
- La evaluación permitió determinar un tiempo de sostenimiento de 3 min, garantizando tiempos de muerte térmica superiores a 2.5 min.
- Del diseño del proceso se obtuvo el tiempo de sostenimiento específico para *C. botulinum*, lo cual evita uso innecesario de energía.



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